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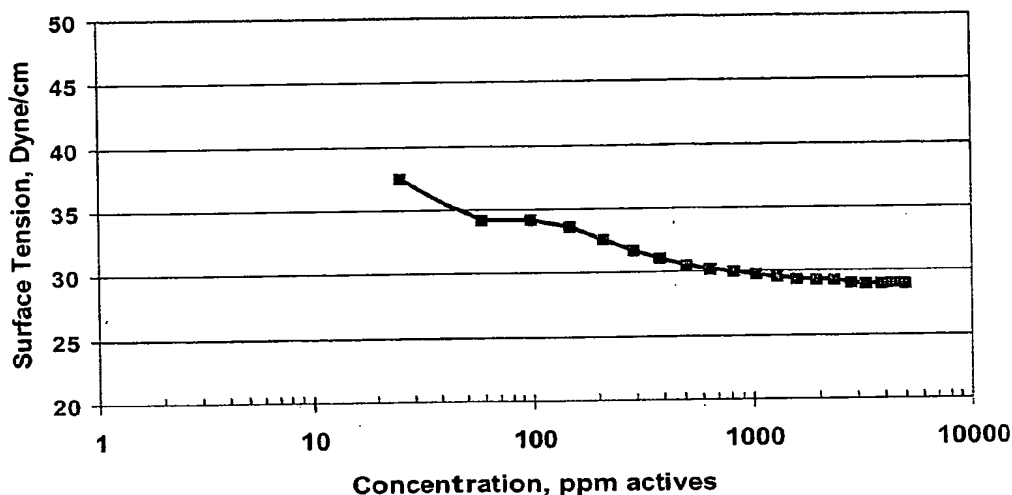
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(54) Title: SURFACE-ACTIVE POLYMERS AS DETERGENTS

Surface Tension of Surfonamine ML-300 Amide / Methacrylic
Acid Copolymer (40:60 by weight) in Water



(57) Abstract: Provided herein are compositions useful as detergents in cleaning a wide variety of substrates, including hard surfaces and laundry. The compositions contain a water-soluble polymer, which is a co-polymer between a polymerizable amide and a second, ethylenically-unsaturated monomer. The polymerizable amide itself is prepared from an amine-capped, alkoxylated alcohol by reaction with maleic acid anhydride. Compositions according to the invention show enhanced cleaning performance and beneficial anti-redeposition properties.

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